



- FINISHING REQUIREMENTS:**
- A. THE FINISH TOP COATING SHALL BE APPLIED UNDER CONTROLLED FACTORY CONDITIONS WITHIN 12 HOURS OF THE HOT-DIP GALVANIZING PROCESS. PROPOSED COATING TECHNIQUES MUST BE SUBMITTED TO THE MAINTAINING AGENCY FOR APPROVAL AND BE ACCOMPANIED BY THE WRITTEN WARRANTY FOR THE PROPOSED TOP COATING PROCESS.
  - B. THE MAST ARM FINISH COAT SHALL BE 3 MILLS MINIMUM (DRY FILM THICKNESS). CONTACT MAINTAINING AGENCY FOR PAINT COLOR AND TYPE.
  - C. ONE GALLON OF TOUCH-UP PAINT SHALL BE FURNISHED TO THE MAINTAINING AGENCY.
- SPECIAL REQUIREMENTS:**
- A. EACH POLE AND MAST ARM SHALL BE IDENTIFIED WITH A PERMANENT ONE INCH (1") HIGH ENGRAVED OR IMPRESSED MARK WHICH BEARS THE IDENTIFICATION NUMBER SHOWN ON THE PLANS. ALL ADDITIONAL POLE HARDWARE SHALL BE TAGGED WITH THE CORRESPONDING POLE IDENTIFICATION NUMBER.
  - B. PAINTED ANCHOR BOLT COVERS SHALL BE GALVANIZED STEEL OR CAST ALUMINUM AND SHALL BE SECURED BY A MINIMUM OF TWO (2) THREADED FASTENERS. THE BOLT COVERS SHALL BE OF SUFFICIENT SIZE SO THAT THERE IS NO GAP BETWEEN ITSELF AND THE POLE SHAFT.
- CONTRACTOR RESPONSIBILITY:**
- A. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO FIELD VERIFY THE ELEVATION PRIOR TO POLE MANUFACTURING.
  - B. CONTRACTOR SHALL ALSO INSURE THAT TOP OF POLE FOUNDATION WILL NOT BE INSTALLED BELOW NATURAL GROUND LEVEL.
  - C. THE CONTRACTOR SHALL CONFIRM THE ABSENCE OF UTILITY CONFLICTS AT EACH POLE LOCATION PRIOR TO ORDERING POLES. ANY POTENTIAL CONFLICTS SHALL BE REPORTED TO THE PROJECT ENGINEER PRIOR TO ORDERING POLES.

\* DENOTES NUMBER OF SECTIONS IN SIGNAL HEAD ASSEMBLY.

ID NO.	SHEET NO.	LOCATION BY STA.	TOP OF FOUNDATION ELEVATION	RDWY ARM NO.	CROWN ELEV.	SIGNAL V/H	BACK PLATES Y/N	PED. SIGNAL Y/N	SIGNAL DATA					TOTAL ARM LENGTH	ARM M.H.	DISTANCE BETWEEN SIGNS 90/270	SIGN DATA										PAINT COLOR												
									DISTANCE FROM POLE								DISTANCE FROM POLE / HEIGHT AND WIDTH OF SIGN																						
									1	*	2	*	3	*	4	*	5	*	A	H1	W1	B	H2	W2	C	H3	W3	D	H4	W4	E	H5	W5						
1	T-1	N/A	00.00	1	00.00	V	Y	N	00.00	3	00.00	3	00.00	3	00.00	3	00.00	3	00.00	--	00.00	24"	36"	00.00	24"	36"													
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# SIGNAL HEAD #5 MOUNTED DIRECTLY TO POLE AND SHALL BE MOUNTED AT A HEIGHT OF 12 FEET FROM BOTTOM OF SIGNAL TO GRADE.

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